

**Aksa Power Generation** has been producing industrial generator sets with an innovative compact design and excellence in quality for over 30 years. Aksa has been providing reliable power through three main production plants and over 15 branch offices worldwide.

Alternator (130 °C Rise)	Voltage	Ph	Pf	Hz	Stand-by Ratings		Prime Ratings	
					kW/kVA	Amp	kW/kVA	Amp
	480/277V	3	0.8	60	350/438	526	320/400	481
	440/254V	3	0.8	60	350/438	574	320/400	525
Marathon MP-320-4 (433PSL6216)	240/139V	3	0.8	60	350/438	1052	320/400	962
	240/120V	3	0.8	60	350/438	1052	320/400	962
	208/120V	3	0.8	60	350/438	1214	320/400	1110
	240/120V	1	1	60	240/240	1000	216/216	900



## Rating Definition

**Stand-by Power (Maximum):** Power available at variable load in the event of main power network failure. No over load is permitted.

**Prime Power:** Power available at variable load in lieu of a main power network. Overload of 10% is permitted for 1 hour in every 12 hours of operation.

The above ratings represent the engine performance capabilities to conditions specified in accordance with ISO 8528/5 & ISO3046.

**Derating may be required for conditions outside of the test conditions.**

## Codes, Standards & Standard Features

**EPA Certified Tier3 – FLEX** engine powered generator set for Mobile / Prime Applications.

The Generator set is designed and manufactured in a facility certified to **ISO9001:2008** standards.

**Perkins heavy duty** four cycle industrial diesel engine delivers low emission, reliable power, fuel efficiency and fast response to load changes.

**Non-proprietary control system** provides total gen-set system integrated control, protections, metering, automatic starting/stopping with options of remote control, remote display or remote annunciation.

**Aksa Power Generation** provides **single source responsibility** for the generator set & accessories.

The generator set, with its components, are **prototype tested** and **production tested** according to the UL test program.

**Marathon** industrial generators meet the requirements of BS EN 60034 and the relevant sections of other international standards.

**Heavy duty base frame** with integral pad **vibration isolators** eliminates the need for under unit spring vibration isolators.

# POWER YOUR FUTURE

## Engine Data

Manufacturer	<b>Perkins</b>
Model	<b>2206D-E13TAG2</b>
Cylinders	6, in-line
Max. power @ rated rpm; kWm (BHP)	407 (546)
Brake mean effective pressure; kPa	2171
Aspiration & Cooling	Turbo charged, air to air charge cooling
Total displacement; L (in <sup>3</sup> )	12.5 (762.8)
Bore; in. (mm)	5.12 (130)
Stroke; in. (mm)	6.2 (157)
Compression ratio	16.3:1
Governor type	Electronic, ISO8528-5 Class G2
Rated rpm	1800
Rotation	Anti-clockwise viewed on flywheel

## Engine Electrical System

Charging alternator	24V, Negative Ground
Alternator rating; (amp)	70
Starter motor power; (kW)	7.8
Starter motor rated voltage; (dc)	24
Battery quantity x rating & CCA	2 x 120Ah, 850

## Fuel System

Injector System	MEUI
Injector Pressure: MPa	207
Fuel supply connection size	5/8" NPT
Fuel return connection size	5/8" NPT
Max. fuel lift; m (ft)	4 (13.12)
Lift pump delivery; L/h	600
Max fuel inlet temperature; °C (°F)	55 (131)
Fuel filter & water separator	Available

## Fuel Consumption (gph)

110% Load	24.6
100% Load	23.0
75% Load	17.7
50% Load	12.7

## Exhaust System

Exhaust gas flow; (m <sup>3</sup> /min)	76.6
Max. back pressure; (kPa)	10
Max. exhaust gas temp, turbocharger out; (°C)	680
Exhaust outlet size; (mm)	123

## Cooling System

Radiator ambient temp; °C (°F)	50 (122)
Coolant capacity; L (gal)	51.4 (13.6)
Coolant pump drive	Gear
Coolant flow; L/sec	6.7
Thermostat operation range; °C	87-98
Cooling fan type	Pusher
Cooling fan air flow; m <sup>3</sup> /min	788
Combustion air flow; m <sup>3</sup> /min	26.6
Engine coolant flow; L/sec (gal/sec)	6.7 (1.77)
Energy to coolant and oil; kWt	147.7
Energy to ambient; kWt	42.8
Energy to charge cooler; kWt	59.4
Air filter	Paper element

## Lubrication System

Oil capacity; L (gal)	40 (10.6)
Oil cooler	Water cooled
Oil filter	Spin on, replaceable
Oil temp (continuous operation); °C	113
Oil flow; L/min	172
Oil consumption @ full load (as a % of fuel consumption)	0.1

## Alternator Data

Manufacturer	<b>Marathon</b>
Model	<b>MP-320-4 (432PSL6216)</b>
Design	4 Pole, drip proof rotating field
Exciter type	Brushless, self excited P.M.G. option is available
Stator	2/3 winding pitch
Rotor	Single bearing, flexible disc
Leads	12
Voltage regulator	Solid state, Volts/Hz
Insulation	Class H
Temp. rise @ 40°C ambient	130°C Prime
Alternator Cooling	Direct drive centrifugal blower
Max. over-speed; rev/min	2250
Voltage regulator	SE350

## kW Rating at 1800rpm/60Hz

480/277V - 3ph – 0.8pf	370
208/120V - 3ph – 0.8pf	366
240/120V - 1ph – 1pf	240

## Base-frame & Enclosure

The complete gen-set is mounted entirely on a heavy duty base frame.

Anti vibration isolators are installed between engine/alternator supports and the base frame.

All enclosure parts are designed with module principles without welding.

Enclosure has four doors on each side for easy serviceability and back door for control system.

Exhaust silencer is protected against environmental influences and is internally mounted within enclosure. Exhaust pipe thermally insulated on engine compartment.

All metal enclosure parts are painted by electrostatic polyester powder paint.

Enclosure has lockable fuel filling cap from outside.

Emergency stop switch externally mounted on enclosure.

## Control System

**DSE7320** is an advanced control system, suitable for a wide variety of single, diesel or gas, gen-set applications. Monitoring and an extensive number of engine parameters, the module displays warnings, shutdowns and engine status information on the back lit LCD screen, illuminated LEDs, remote PC and via SMS text alerts (with external modem).

- UL recognized, NFPA110 Level 1 compatible
- LCD text display, key menu navigation and front panel editing
- Off/Manual/Auto model switch
- Two wire starting/stopping in Auto mode
- Engine exerciser
- IP65 front panel rating with supplied sealing gasket
- Configurable 9 inputs, 8 outputs with expansion capability
- Real time clock provides accurate event logging
- Fully configurable via DSE Configuration Suite PC software
- Remote SCADA monitoring and BMS integration features
- License free PC software

## Protections

- Gen. Voltage - under/over
- Gen. Frequency - under/over
- Engine Speed - under/over
- Engine Oil pressure - low
- Engine Temp. - low/high
- Battery Voltage - low/high
- Weak battery
- Fail to start/stop
- Charge fail
- Over current & load(kW/kVA<sub>r</sub>)
- Unbalanced load
- Independent Earth Fault
- Reverse Power
- Fuel level - low/high (optional)
- Loss of speed signal

## Instruments

- Gen. Voltage (L-L/L-N)
- Gen Frequency
- Engine Speed
- Oil Pressure
- Water Temperature
- Battery Voltage
- Run time
- Engine maintenance due
- Phase sequence
- Pwr. monitoring (kWh / kVAh / kVA<sub>r</sub>h)
- Power (kW/kVA/kVA<sub>r</sub>)
- Power factor
- Gen. Current (L1-L2-L3)
- Earth current

## Convenience Panel Accessories

- (2) Two 20A, 120V GFCI receptacles and breakers
- (3) Three 50A, 240V twist lock receptacles and breakers
- 5-15A, 125V inlet receptacles for battery charger and water heater
- Two wire remote start station
- Generator set voltage adjust rheostat
- (20) 400A rated, stud type quick connect cam-locks

## Voltage Selector Switch

- Three positions at 480/277V, 208/120V - 3ph & 240/120 - 1ph
- Product of Salzer or Kraus7Naimer

## Standard Features & Accessories

- Trailer w/spare tire and tool box
- Sound Attenuated Steel Enclosure
- Heavy Duty Steel Base-frame
- Residential Grade Silencer Inside Enclosure
- Flex Fuel Lines
- Oil Drain Valve & Extension
- Convenience Panel
- Voltage Selector Switch – 3 position
- Emergency Stop Switch
- Battery, Battery Rack & Cables
- Battery Charger
- Main Line CB
- Jacket Water Heater
- Operations Manual
- 1 Years / 2000hours Limited Warranty

## Dimensions & Weight & Sound Level

### Gen-set Without Fuel Tank

Type	Generator Set Only	Generator Set On Trailer
L (in.)	178	281
W (in.)	55	88
H (in.)	88	131
Weight (lb)	8216	16000
Sound Level (dBA@23ft)		81

## Trailer

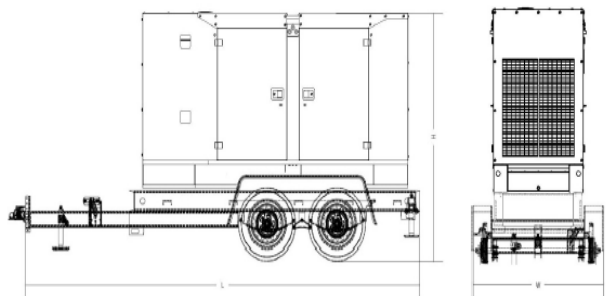
- DOT approved 21,000lbs heavy duty triple axle trailer
- Spring axles w/electric brakes
- Breakaway kit with charger
- 20,000lbs front jack and 7,000lbs rear stabilizer jacks
- 7 pin trailer plug
- Tool box and spare tire
- 600gal Single / Double (optional) integrated fuel tank

## Circuit Breaker

- 1200Amp capacity main line circuit breaker
- Shunt trip controller by generator set control

## Optional Accessories

- Upsized Alternator
- PMG Excitation
- Alternator Anti-condensation Heater
- 4 Position VSS
- Fuel Level Monitoring on Controller & High Fuel Alarm
- Fuel Line Check Valve
- Oil Temperature Gauge
- Oil Heater
- Battery Charger 10Amp
- Battery Heater Blanket
- Main Line CB (100% rated)
- Remote Monitoring and Control
- Remote Annunciator



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\*Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.