

Aksa Power Generation has been producing industrial generator sets with an innovative compact design and excellence in quality for over 30 years. Aksa has been providing reliable power through three main production plants and over 15 branch offices worldwide.

Alternator (130 °C Rise)	Voltage	Ph	Pf	Hz	Stand-by Ratings		Prime Ratings	
					kW/kVA	Amp	kW/kVA	Amp
	480/277V	3	0.8	60	178/222	268	161/201	242
	440/254V	3	0.8	60	178/222	292	161/201	264
Marathon MP-140-4 (431CSL6204)	240/139V	3	0.8	60	178/222	535	161/201	484
	240/120V	3	0.8	60	178/222	535	161/201	484
	208/120V	3	0.8	60	178/222	618	161/201	559
	240/120V	1	1	60	145/145	604	130/130	541



Rating Definition

Stand-by Power (Maximum): Power available at variable load in the event of main power network failure. No over load is permitted.

Prime Power: Power available at variable load in lieu of a main power network. Overload of 10% is permitted for 1 hour in every 12 hours of operation.

The above ratings represent the engine performance capabilities to conditions specified in accordance with ISO 8528/5 & ISO3046.

Derating may be required for conditions outside of the test conditions.

Codes, Standards & Standard Features

EPA Certified Tier3 – FLEX engine powered generator set for Mobile / Prime Applications.

The Generator set is designed and manufactured in a facility certified to **ISO9001:2008** standards.

Perkins heavy duty four cycle industrial diesel engine delivers low emission, reliable power, fuel efficiency and fast response to load changes.

Non-proprietary control system provides total gen-set system integrated control, protections, metering, automatic starting/stopping with options of remote control, remote display or remote annunciation.

Aksa Power Generation provides **single source responsibility** for the generator set & accessories.

The generator set, with its components, are **prototype tested** and **production tested**.

Marathon industrial generators meet the requirements of BS EN 60034 and the relevant sections of other international standards.

Heavy duty base frame with integral pad **vibration isolators** eliminates the need for under unit spring vibration isolators.

POWER YOUR FUTURE

Engine Data

Manufacturer	Perkins
Model	1106D-E66TAG4
Cylinders	6, in-line
Max. power @ rated rpm; kWm (BHP)	204 (274)
Brake mean effective pressure; kPa	2065
Aspiration & Cooling	Turbo charged and air charge cooled
Total displacement; L (in ³)	6.6 (402.8)
Bore; in. (mm)	4.13 (105)
Stroke; in. (mm)	5.0 (127)
Compression ratio	16.2:1
Governor type	ECM, Isochronous 0.25
Rated rpm	1800
Rotation	Clockwise

Engine Electrical System

Charging alternator	12V, Negative Ground
Alternator rating; (amp)	100
Starter motor power; (kW)	5.0
Starter motor rated voltage; (dc)	12
Battery quantity x rating & CCA	1 x 80Ah, 622

Fuel System

Injector	Electronic
Fuel pump	CR200
Fuel supply connection size	3/8" NPT
Fuel return connection size	3/8" NPT
Max. fuel lift; m (ft)	3 (9.84)
Fuel prime pump	Manual
Max. fuel flow; L/min (gal/min)	1.5 (0.4)
Fuel temp at engine fuel pump inlet; °C (°F)	80 (176)
Fuel filter & water separator	Available

Fuel Consumption (gph)

110% Load	13.7
100% Load	12.8
75% Load	9.8
50% Load	6.9

Exhaust System

Exhaust gas flow; (m ³ /min)	35.5
Max. back pressure; (kPa)	15
Max. exhaust gas temp in manifold; (°C)	537
Exhaust outlet size; (mm)	90

Cooling System

Radiator ambient temp; °C (°F)	50 (122)
Coolant capacity; L (gal)	21 (5.5)
Coolant pump drive	Gear
Coolant pump flow; L/min	215
Thermostat operation range; °C	82-95
Cooling fan type	Pusher
Cooling fan air flow; m ³ /min	313.8
Combustion air flow; m ³ /min	13.4
Engine coolant flow; L/min (gal/min)	216 (57)
Heat rejection to coolant and oil; kWt	93.5
Heat rejection to ambient; kWt	16.2
Air filter	Paper element

Lubrication System

Oil capacity; L (gal)	16.5 (4.36)
Oil cooler	Water cooled
Oil filter	Spin on, replaceable
Oil temp (continuous operation); °C	125
Oil consumption @ full load (as a % of fuel consumption)	<0.1

Alternator Data

Manufacturer	Marathon
Model	MP-140-4 (431CSL6204)
Design	4 Pole, drip proof rotating field
Exciter type	Brushless, self excited P.M.G. option is available
Stator	2/3 winding pitch
Rotor	Single bearing, flexible disc
Leads	12
Voltage regulator	Solid state, Volts/Hz
Insulation	Class H
Temp. rise @ 40°C ambient	130°C Prime
Alternator Cooling	Direct drive centrifugal blower
Max. over-speed; rev/min	2250
Voltage regulator	SE350

kW Rating at 1800rpm/60Hz

480/277V - 3ph - 0.8pf	185
208/120V - 3ph - 0.8pf	175
240/120V - 1ph - 1pf	133

Base-frame & Enclosure

The complete gen-set is mounted entirely on a heavy duty base frame with an integral semi double wall 310gal fuel tank.

Anti vibration isolators are installed between engine/alternator supports and the base frame.

All enclosure parts are designed with module principles without welding.

Enclosure has four doors on each side for easy serviceability and back door for control system.

Exhaust silencer is protected against environmental influences and is internally mounted within enclosure. Exhaust pipe thermally insulated on engine compartment.

All metal enclosure parts are painted by electrostatic polyester powder paint.

Enclosure has lockable fuel filling cap from outside.

Emergency stop switch externally mounted on enclosure.

Control System

DSE7320 is an advanced control system, suitable for a wide variety of single, diesel or gas, gen-set applications. Monitoring and an extensive number of engine parameters, the module displays warnings, shutdowns and engine status information on the back lit LCD screen, illuminated LEDs, remote PC and via SMS text alerts (with external modem).

- UL recognized, NFPA110 Level 1 compatible
- LCD text display, key menu navigation and front panel editing
- Off/Manual/Auto model switch
- Two wire starting/stopping in Auto mode
- Engine exerciser
- IP65 front panel rating with supplied sealing gasket
- Configurable 9 inputs, 8 outputs with expansion capability
- Real time clock provides accurate event logging
- Fully configurable via DSE Configuration Suite PC software
- Remote SCADA monitoring and BMS integration features
- License free PC software

Protections

- Gen. Voltage - under/over
- Gen. Frequency - under/over
- Engine Speed - under/over
- Engine Oil pressure - low
- Engine Temp. - low/high
- Battery Voltage - low/high
- Weak battery
- Fail to start/stop
- Charge fail
- Over current & load(kW/kVA_r)
- Unbalanced load
- Independent Earth Fault
- Reverse Power
- Fuel level - low/high (optional)
- Loss of speed signal

Instruments

- Gen. Voltage (L-L/L-N)
- Gen Frequency
- Engine Speed
- Oil Pressure
- Water Temperature
- Battery Voltage
- Run time
- Engine maintenance due
- Phase sequence
- Pwr. monitoring (kWh / kVAh / kVA_rh)
- Power (kW/kVA/kVA_r)
- Power factor
- Gen. Current (L1-L2-L3)
- Earth current

Convenience Panel Accessories

- (2) Two 20A, 120V GFCI receptacles and breakers
- (3) Three 50A, 240V twist lock receptacles and breakers
- 5-15A, 125V inlet receptacles for battery charger and water heater
- Two wire remote start station
- Generator set voltage adjust rheostat
- (10) 400A rated, stud type quick connect cam-locks

Voltage Selector Switch

- Three positions at 480/277V, 208/120V - 3ph & 240/120 - 1ph
- Product of Salzer or Kraus&Naimer

Standard Features & Accessories

- Trailer w/spare tire and tool box
- Sound Attenuated Steel Enclosure
- Heavy Duty Steel Base-frame
- Residential Grade Silencer Inside Enclosure
- Flex Fuel Lines
- Oil Drain Valve & Extension
- Convenience Panel
- Voltage Selector Switch – 3 position
- Emergency Stop Switch
- Battery, Battery Rack & Cables
- Battery Charger
- Main Line CB
- Jacket Water Heater
- Operations Manual
- 1 Years / 2000hours Limited Warranty

Dimensions & Weight & Sound Level

Gen-set Without Fuel Tank

Type	Generator Set Only	Generator Set On Trailer
L (in.)	128	218
W (in.)	46	68
H (in.)	87	109
Weight (lb)	5650	9250
Sound Level (dBA@23ft)		78

Trailer

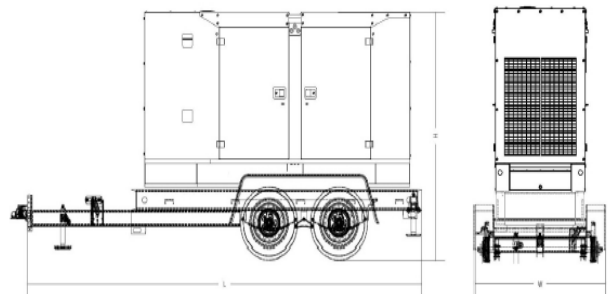
- DOT approved 14,000lbs heavy duty dual axle trailer
- Spring axles w/electric brakes
- Breakaway kit with charger
- 7,000lbs front jack and 5,000lbs rear stabilizer jacks
- 7 pin trailer plug
- Tool box and spare tire

Circuit Breaker

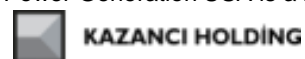
- 600Amp capacity main line circuit breaker
- Shunt trip controller by generator set control

Optional Accessories

- Upsized Alternator
- PMG Excitation
- Alternator Anti-condensation Heater
- 4 Position VSS
- Fuel Level Monitoring on Controller & High Fuel Alarm
- Fuel Line Check Valve
- Oil Temperature Gauge
- Oil Heater
- Battery Charger 10Amp
- Battery Heater Blanket
- Main Line CB (100% rated)
- Remote Monitoring and Control
- Remote Annunciator



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*Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.